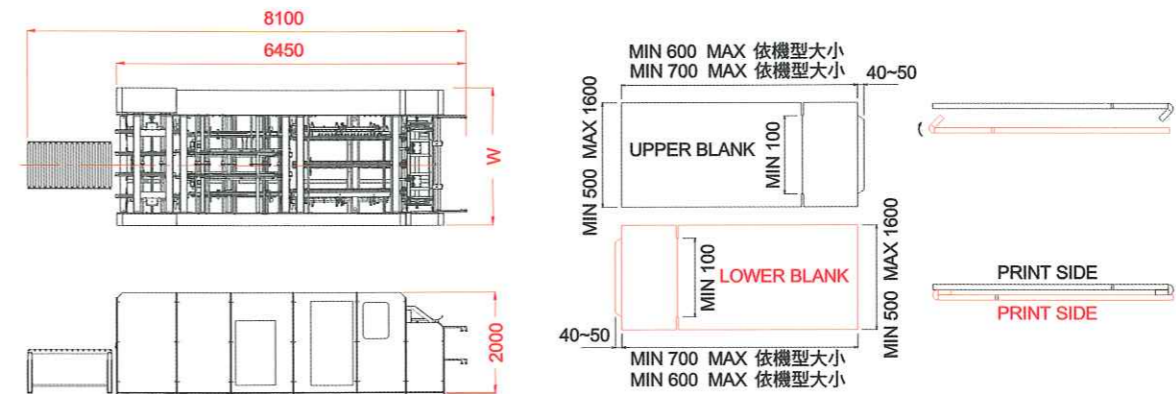




### MACHINE LAYOUT 設備示意圖：

\* LAYOUT SHOWS KARUKA NET 1200  
設備尺寸展示型號 KARUKA NET 1200



型號 Model	NET 1200	NET 1500	NET1800	NET2200	NET 2500	NET 3000
用紙厚度 Thickness	Single / Double wall					
最大用紙(mm) Max sheet size	1200 X 1600	1500X 1600	1800 X 1600	2200 X 1600	2500 X 1600	3000 X 1600
最小用紙(mm) Min sheet size	600 X 500			700 X 500		
送紙方式 Feeder	Auto/ Manual					
機械速度	5m/min -40m/min					
總電力 Power	11Kw + 1.5Kw(compressor)			11.5Kw + 2.2Kw(compressor)		
機械尺寸(LW) Machine size	8.1mX2.55m	8.1mX2.85m	8.1mX3.15m	8.1mX3.55m	8.1mX3.85m	8.1mX4.15m
機械重量 Machine weight	3,500Kg	4,000Kg	4,500Kg	5,000Kg	5,500Kg	6,000Kg

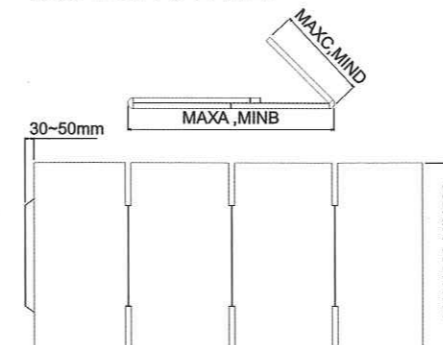


## KARUKA NET 1200/1500/1800/2200/2500/3000

### Two Pieces Join Folder Gluer 雙片接糊折箱機



### SPECIFICATION 機械規格



型號 Model	NET 1200	NET 1500	NET1800	NET2200	NET 2500	NET 3000
用紙厚度 Sheet thickness	Single / Double wall					
A(mm)	950	1050	1150	1200	1300	1400
B(mm)	600			900		
C(mm)	350	450	550	700	800	900
D(mm)	280			400		
送紙方式 Feeder	Manual					

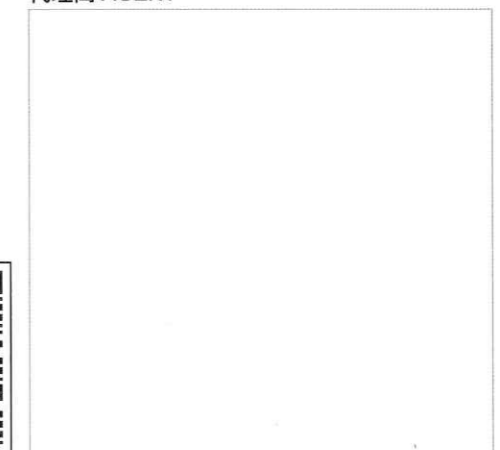
※MACHINE PRODUCTION SPEED DEPEND PAPER QUALITY AND THICKNESS/ 操作速度依紙張品質情況而定。  
※THIS CATALOG FOR REFERENCE ONLY, SPECIFICATION SUBJECTS CHANGE WITHOUT NOTICE. 目錄僅供參考，規格變化不另行通知。



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代理商 AGENT



**NIKKO**

# HARUKA NET 1200/1500/1800/2200/2500/3000

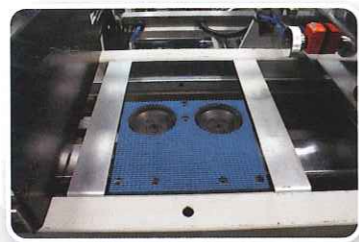
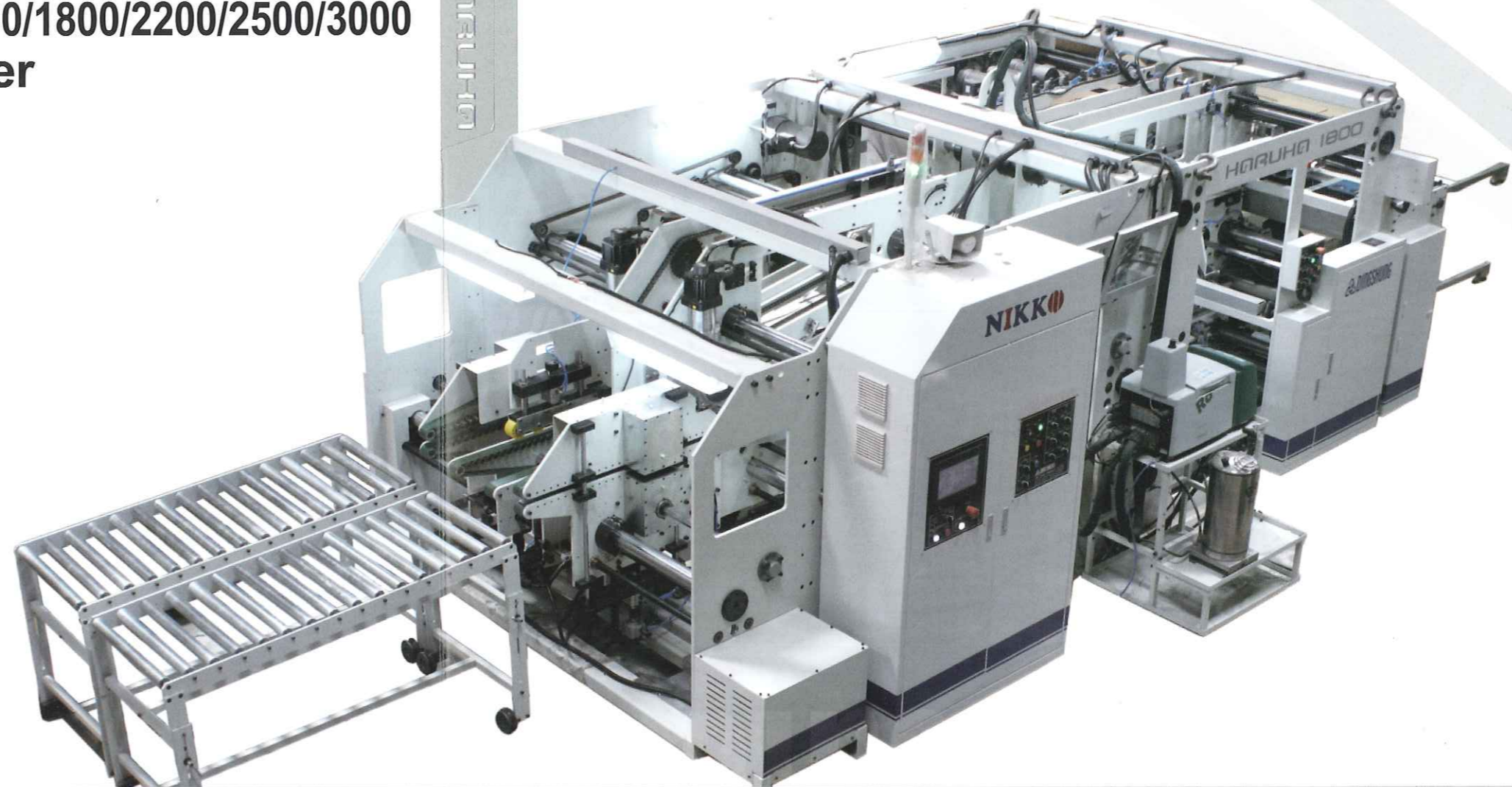
## Two Pieces Join Folder Gluer

### 雙片接糊折箱機

**DINGSHUNG**

HARUKA series was authorized to Dingshung Machinery Co., Ltd. to act for manufacture by NIKKO ENGINEERING LTD. That thanks to modular design the machine can be built to meet customer's requirement.

HARUKA 糊盒機系列經日本合作伙伴日光企劃有限公司授權台灣頂順機械公司製造販售，其設備模組化的設計滿足用戶的要求。



**FEEDER**  
送紙部

There are designed two decks to load upper piece and lower piece. The feeder can be set for 2 piece products or single boxes. Standard to load the pieces manually than push into belt carrier for Folding Process. Optional with Flat pile feeder with suction assist.

產品A/B兩片分採上下兩部分堆疊放置以節省場地空間。



**FOLDING**  
摺邊部

After feed in piece of blank that immediately to meet Teeth Wheel in function squeezing the Glue Flap; it is good for same thickness of upper piece and lower piece due to joined. The belt carrier transport the pieces pass to Folding Taper Wheel Device to Folding glue flap.

使用氣壓動作方式摺邊，可以容許上下兩片紙板完成精準的摺邊動作。



**GLUING**  
上糊部

Extrusion Glue Gun spray Cold Glue line and Spot Hot Melt as combination glue application; to prevent box open after joined that is caused PVA still wet. Extrusion Glue system is programmable to set different glue pattern.

同時配置冷膠與熱膠，避免一般冷膠上膠後，黏合鬆脫的問題。自動噴膠設備可依據糊邊長短樣式調整不同的模式。



**REGISTRATION**  
對正貼合部

Upper piece to reach Front Lay to wait coming lower piece. Due to lower pieces reach Front Lay, lower belt carrier stop to stabilized two pieces join position. Front Lay open by pneumatic to synchronized the belt carrier to transport joined box to move again output.

利用伺服馬達精確對齊盒樣的上下A/B兩部分。



**OUTPUT**  
壓著部

Output standard equipped with Roller Conveyor, joined box output to land on the conveyor that ready to move the box to next process. Haruka can be equipped with options like Pressure belt and automatic Down stacker.

壓著黏合已上膠之盒樣A/B兩部分。接續為滾輪式輸送台。方便完成產品後的後續處理作業。